

MATERIAL DATASHEET

DMH 400 POM

Mechanical, Physical and Thermal Properties

PROPERTIES	CONDITION	STANDARD	UNIT		UNIT	
Colour				white		white
density/specific gravity		DIN 53479	kg/m ³	1410	g/cm ³	1,41
hardness	23°C/3 sek.	ISO 868	Shore D	81 ± 3	Shore D	81 ± 3
hardness	23°C/15 sek	ISO 868	Shore D	78 ± 3	Shore D	78 ± 3
ball indentation hardness	23°C	ISO 2039, Part 1 (F:358N)	MPa	144	psi	20885
tensile strength	23°C	ISO 527	MPa	60	psi	8702
elongation at break	23°C	ISO 527	%	30	%	30
compressive strength	23°C	DIN 53455	MPa	88	psi	12800
thermal conductivity		DIN 52612	$\frac{J * 10^3}{m * h * K}$	0,31	$\frac{J * 10^3}{m * h * K}$	0,31
coefficient of thermal expansion	25°C-200°C		K ⁻¹ * 10 ⁻⁵	11	K ⁻¹ * 10 ⁻⁵	11
coefficient of friction *	23°C		μ	0,28	μ	0,28
minimum service temperature			°C	-45	°F	-49
maximum service temperature			°C	100	°F	212
young's modulus		ISO 527	MPa	2500	psi	362594

* coefficient of friction dry dynamic Steel 16MnCr5 v=0,6m/s; p=0,05 MPa; t=5h

Foodstuff approval	FDA
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Detailed information concerning chemical resistance see DMH Chemical Resistance Guide

DMH

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